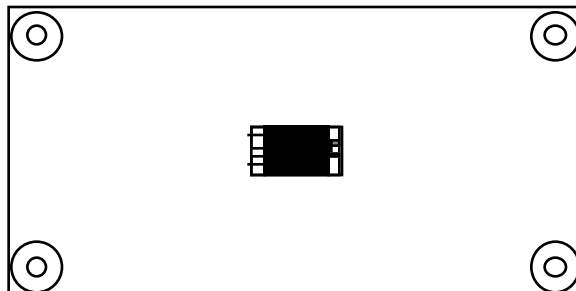
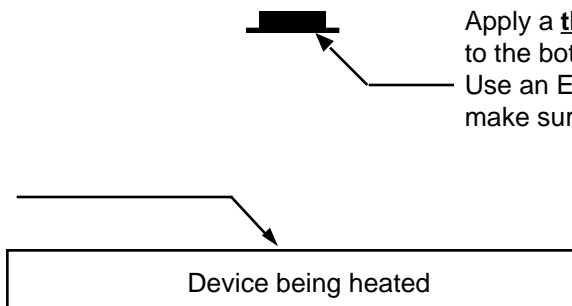


## APPLICATION OF LOCTITE 384 THERMALLY CONDUCTIVE ADHESIVE



Apply the activator to surface of the device being heated. Let the solvent evaporate (>30 Seconds) and then attach the heater to the activated surface. Use a scrubbing action to make sure the excess Adhesive is moved to the edges of the heater to form a small fillet.



Apply a **thin** layer of the LOCTITE 384 to the bottom surface of the heater. Use an E-XATO knife or razor blade to make sure the bottom is evenly coated.

A pdf copy of the LOCTITE 384 data sheet is enclosed with this E-MAIL. Refer to this data sheet for more detailed information.

LOCTITE 384 can be obtained from:

R.S Hughes Co.  
2355 West 1820 South  
Salt Lake City, UT 84104  
(801) 973-4211

Order Part No. 21087. This is a 25ml tube of Adhesive and 13ml Jar of activator.